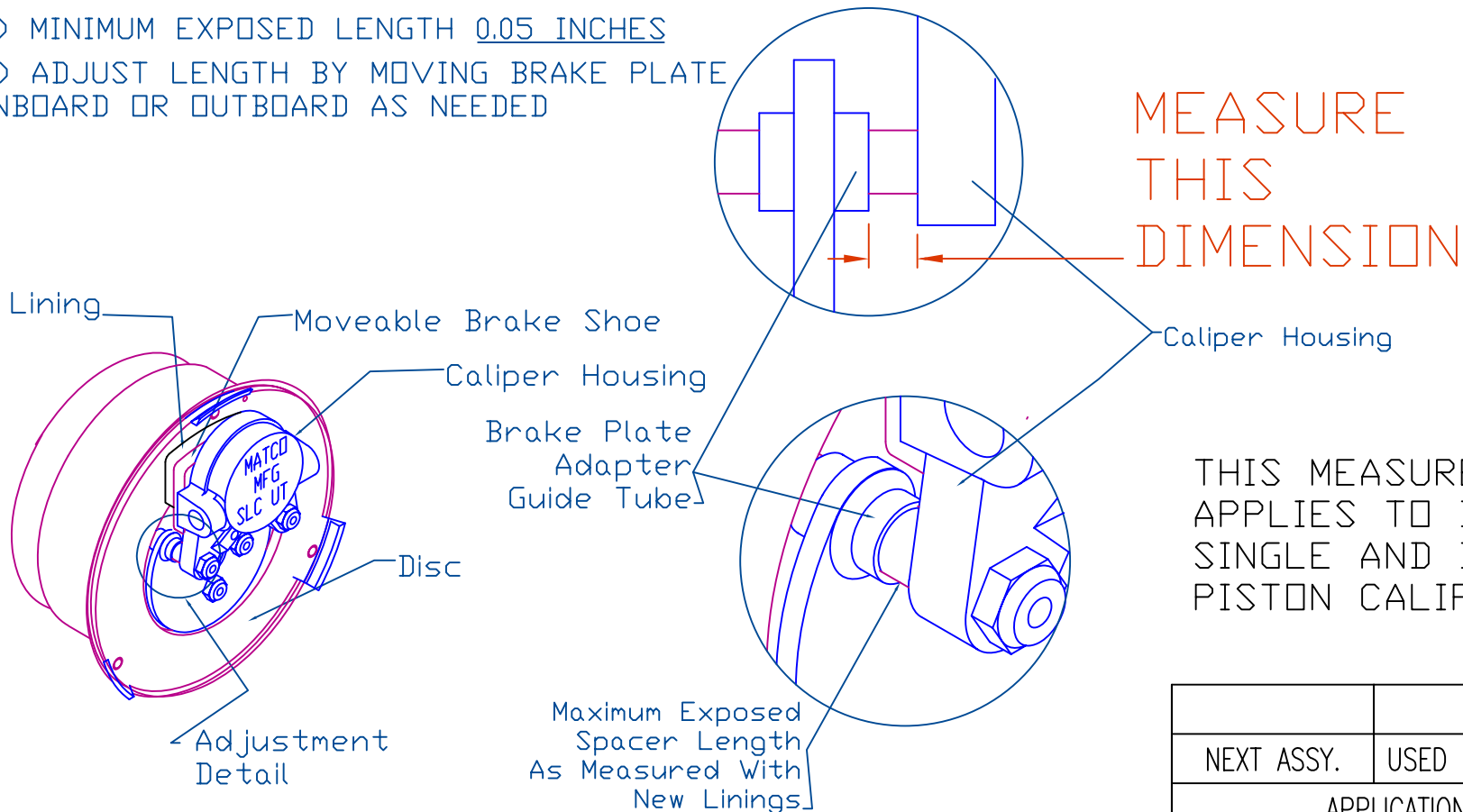


# Caliper Alignment For Brakes Using D4 Discs

- 1) MEASURE WITH NEW LININGS
- 2) MAXIMUM EXPOSED LENGTH 0.125 INCHES
- 3) MINIMUM EXPOSED LENGTH 0.05 INCHES
- 4) ADJUST LENGTH BY MOVING BRAKE PLATE INBOARD OR OUTBOARD AS NEEDED



THIS MEASUREMENT APPLIES TO BOTH SINGLE AND DUAL PISTON CALIPERS

NEXT ASSY.	USED ON	QTY
APPLICATION		

**MATCO mfg**  
 550W 3615 South  
 Salt Lake City, Utah 84115 USA  
 DRAWN BY  
 G. HAPP

NOMENCLATURE  
**CALIPER ADJUSTMENT**  
 MATERIAL  
 DATE  
 08-07-01

PART NUMBER  
 B3 & B4 Brakes  
 DRAWING NO.  
 BRAKE/B3\_B4adj.dwg  
 REVISION  
 A  
 CHECKED BY  
 SHEET 1 OF 1  
 SHEET SIZE A

SCALE  
 TOLERANCES  
 (EXCEPT AS NOTED)  
 DO NOT SCALE DRAWING  
 LINEAR .XX = ±.03  
 .XXX = ±.01  
 ANGULAR ±1/2  
 CONCENTRIC ±.01