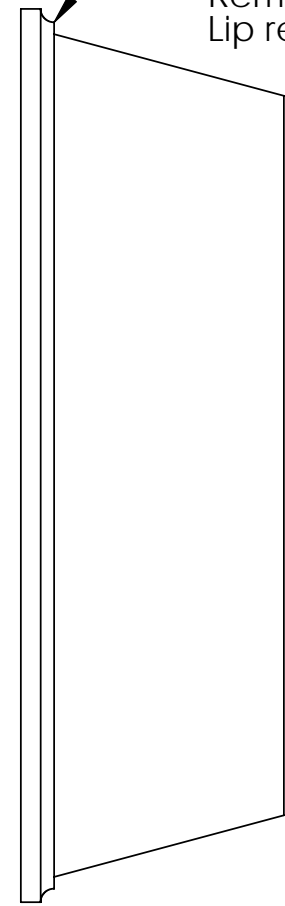
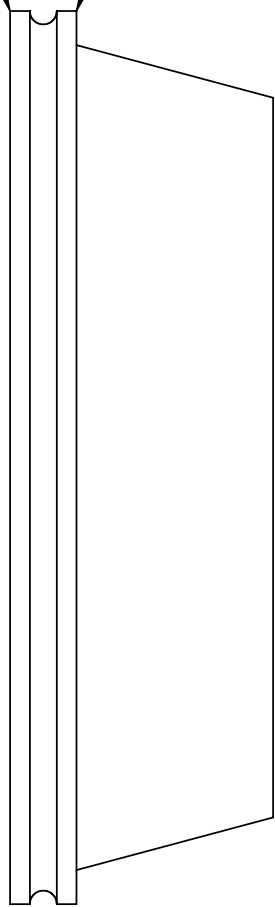



Bore Seal Lip      Race Seal Lip

Trim Race Seal Lip away with razor knife at bottom of relief radius as shown. Remove so only Bore Seal Lip remains.

NOTE:  
 Duo-Face Seal has 2 Sealing edges. If reduced rolling drag is required, Race Seal may be removed by trimming as shown. It is desirable to use both seals whenever possible.



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NEXT ASSY.	USED ON	QTY
APPLICATION		

<b>MATCO mfg</b> 2361 S. 1560 West Woods Cross, Utah 84087 USA 	NOMENCLATURE Duo Face Seal		PART NUMBER Seal Dwg		SCALE 1:1	TOLERANCES (EXCEPT AS NOTED) DO NOT SCALE DRAWING LINEAR .XX = ± .03 .XXX = ± .01 ANGULAR ± 1/2 CONCENTRIC ± .01
	MATERIAL -		DRAWING NO. WHEEL/DUOFACSEAL		REVISION NC	
DRAWN BY George R. Happ	FINISH -	DATE 12/3/2008	CHECKED BY	SHEET 1 OF 1 SHEET SIZE A		